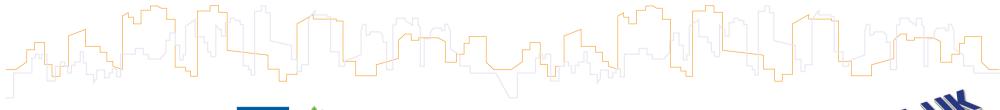


Leadership in a Lean Construction Environment

















Why is Leadership important to the deployment of Lean?

Remember from last years LCI conference, Alan Cook's six golden rules for the deployment of Lean.....

- 1. Senior level sponsorship is vital
- 2. Articulate and demonstrate the need clearly
 - 3. Get key opinion formers on side
 - 4. Learn how to do lean properly
 - 5. Become self-sufficient in Lean
- 6. Use lean as a staff engagement tool not just for eliminating waste







When Lean Deployments falter or fail to deliver, the root cause is invariably Leadership related....

Alan Cook 6 Golden Rules

The first three are all about Leadership

















Construction has specific Leadership challenges

- Construction projects can be large and technically complex with a need for a high variety of technical skills
- Teams are multi-disciplinary and come from multiple organisations
- Teams and organisations are constantly forming and dispersing both during and between projects
- Teams are becoming increasingly multi-cultural
- Construction schemes consist of a series of discrete events that have a relatively low level of repetition compared to other sectors
- Construction sites can be physically dispersed with teams and team members spread over several miles
- Contractual pressures and constraints can have a higher influence on behaviour than other sectors







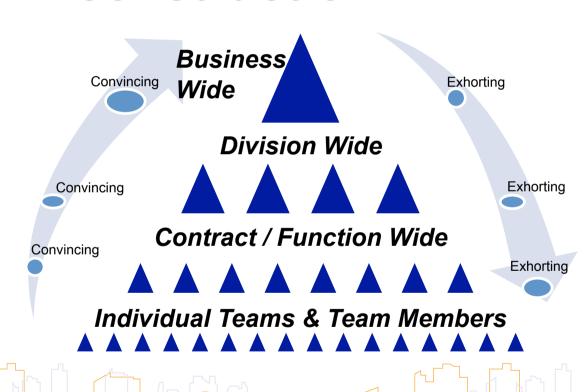








The leadership challenges for Lean in construction



Depending on the maturity of the organisation you need to sell and tell using intellectual and emotional language















The leadership challenge - The importance of applying the Right Logic

"Without changing our pattern of thought, we will not be able to solve the problems we created with our current pattern of thought" Albert Einstein

> "The greatest danger in times of turbulence is not the turbulence: it is to act with yesterday's logic"

> > Peter F. Drucker

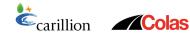
"The main power base of paradigms may be in the fact that they are taken for granted and not explicitly questioned"

Johan Arndt









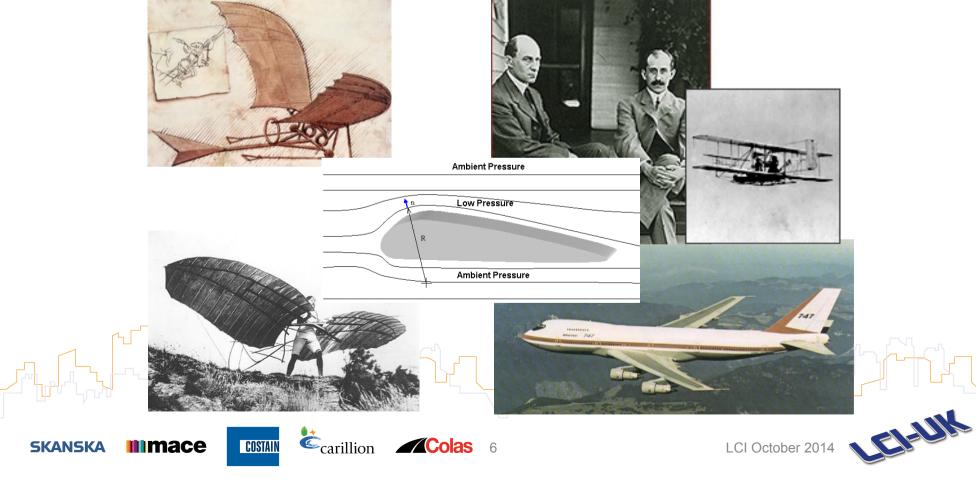






Traditional thinking

- From Arm-Flapping to Airfoil Logic

















Is Lean a Tool or a Philosophy?

Philosophy?

A mindset with a basic belief that the customer's best interest is served by reducing waste and variation continually and forever

PDCA METHODOLOGY

A set of practical techniques that may be used occasionally as circumstances dictate

> Lean is a Tool, a Methodology and a Philosophy all wrapped into one





Fool?













14 principles of the Toyota Way

- Tools

- Create a continuous process flow to bring problems to the surface
- 2. Use "pull" systems to avoid overproduction
- 3. Level out the workload (heijunka). (Work like the tortoise, not the hare)
- 4. Standardized tasks and processes are the foundation for continuous improvement and employee empowerment
- 5. Use visual control so no problems are hidden
- 6. Use only reliable, thoroughly tested technology that serves your people and processes









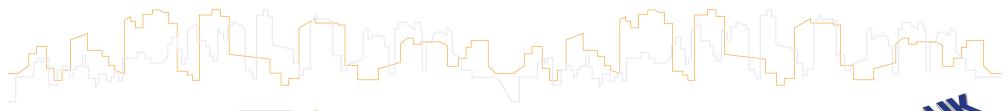




14 principles of the Toyota Way

- Philosophy

- Grow leaders who thoroughly understand the work, live the philosophy, and teach it to others
- Develop exceptional people and teams who follow your company's philosophy
- Base your management decisions on a long-term philosophy, even at the expense of short-term financial goals
- 10. Build a culture of stopping to fix problems, to get quality right the first time













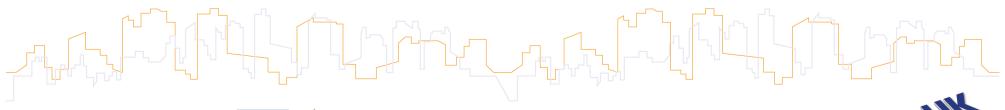




14 principles of the Toyota Way

- Behaviours

- 11. Respect your extended network of partners and suppliers by challenging them and helping them improve
- 12. Go and see for yourself to thoroughly understand the situation (Genchi Genbutsu).
- 13. Make decisions slowly by consensus, thoroughly considering all options; implement decisions rapidly (Nemawashi).
- 14. Become a learning organization through relentless reflection (hansei) and continuous improvement (<u>Kaizen</u>).















Value adding leadership: FSDO

A framework for Lean Leaders

FOCUS Creating the vision and sharing the vision. Without these there will be wasted effort and energy and misaligned activity.

STRUCTURE Building the organisation and approaches required to deliver the vision and business objectives with clear roles, responsibilities, methods and processes. Without these there will be inconsistency, duplication and omission.

Understanding how to go about it

Setting standards and consistently managing systems and procedures. Reinforcing the positive and challenging the negative behaviours. Without these there will be variation and

Doing what we say we will

conflict.

Devolving responsibility, authority and accountability: These along with continuous review and improvement will ensure engagement and development. Without these there will be a loss of initiative, creativity and contribution

Being proud of the results

Knowing what is



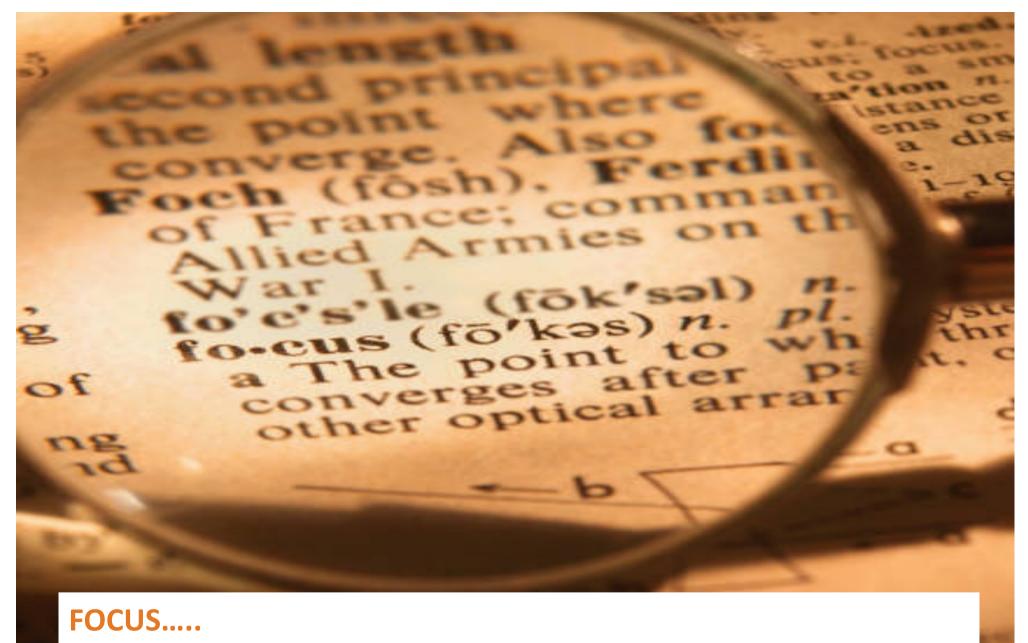












The application of energy and attention to critical objectives













Focus

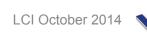
- The application of energy and attention to what is critical to achieve success for the organisation.
- Every member of staff must understand what is important to the organisation in terms that relate to his or her job.
- Stating the focus at senior level is the easy part: the real challenge is driving that down and maintaining its accuracy.
- Without focus, energy will be lost to internal friction and misaligned activity.



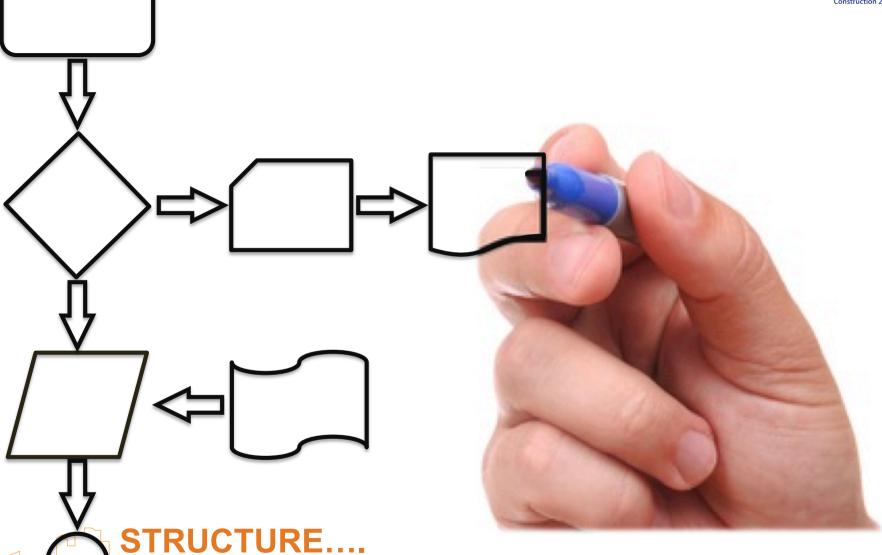












Helps to direct the focus, provide guidance to what employees should do and how they should do it in ways that reduce surface waste LCI October 2014













Structure

- The repeated, generally constant framework that guides what happens day to day in teams, functions and organisations.
- Structure provides guidance and direction as to what employees should do and how they should do it.
- World class organisations need a world class structure in each team and workgroup.

• Structure provides the leverage points for people to hold on to. Without structure there is variation and duplication.











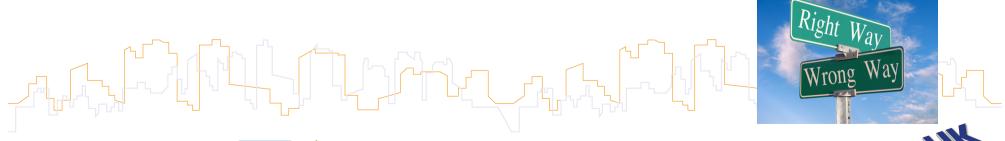






Discipline

- People doing what they should be doing, in the best current way.
 If not, someone noticing and providing them with what they need: coaching, training, information etc.
- The organisation, function and team able to respond accurately, consistently and quickly to problems and concerns
- If people are uncertain about how to raise a problem or what will happen when they do, they are likely to ignore it or wait for someone else. Without discipline there is disorder and confusion.







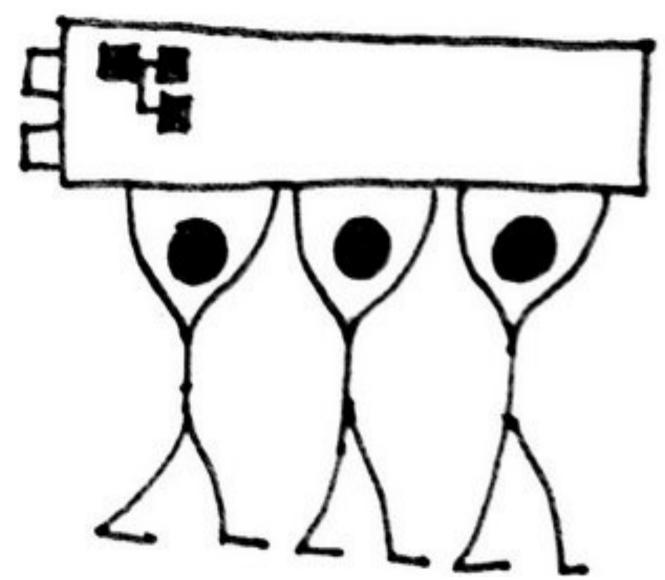












OWNERSHIP

Employees owning the processes and outputs is the final key to sustainability

















Ownership and engagement

- Ownership lights the fire that gets big results.
- Teams and team members need self- generated, internally fuelled enthusiasm and pride.
- Outcomes are more important than control.
- Effort is recognised, positive are behaviours reinforced, negative behaviours challenged.
- Ownership waste occurs where team members do the minimum to get by. Creativity, initiative and going the extra mile are lost.



















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